

# CASA 383

## Water-based Contact Adhesive

#### Description

CASA 383 is a non-flammable, water-based adhesive for bonding non-porous materials. It can also be used to bond melamine panels, HP laminates to aluminum and particle board, gypsum board, plywood, metal and certain other materials.

#### **Advantages**

- Non-toxic with no solvents
- Excellent temperature resisitance
- Zero VOC

- Economical— up to 800 sq. ft. per gallon
- One part adhesive with short dry time
- Dyed blue for enhanced visibility

#### **Application**

Surfaces must be clean and dry. Spray an even coat of adhesive (approximately 4 to 5 grams per square foot) on both surfaces. Allow both to dry completely before bonding. When dry, adhesive will not transfer to fingers when touched. Drying time will be 5-15 minutes, depending upon atmospheric conditions such as temperature and humidity, as well as the amount of adhesive applied. Do not exceed 8 hours open time. Place both surfaces to be bonded in exact position desired. CASA 383 bonds immediately and cannot be repositioned. Clean up wet adhesive with CASA Quick Clean 6.

## Packaging

• 5 gallon pails

- 55 gallon fiber drums
- 275 gallon disposable totes

#### **Shelf Life**

One year from the date of manufacture in unopened container.

### **Manufacturer's Statement**

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